

**Example-** Find the flat band voltage and threshold voltage for a MOS capacitor at 300 K with a gold metal gate. It has a silicon dioxide for the oxide layer of thickness 21 nm with an equivalent trapped charge density of  $2 \times 10^{11} \text{ cm}^{-2}$  and a p-type silicon substrate where  $N_a = 10^{17} \text{ cm}^{-3}$ .

From Table B.4,  $n_i = 1.5 \times 10^{10} \text{ cm}^{-3}$ ,  $\epsilon_{s,\text{Si}} = 11.7 \epsilon_0$ , and  $\epsilon_{s,\text{SiO}_2} = 3.9 \epsilon_0$  at 300 K.

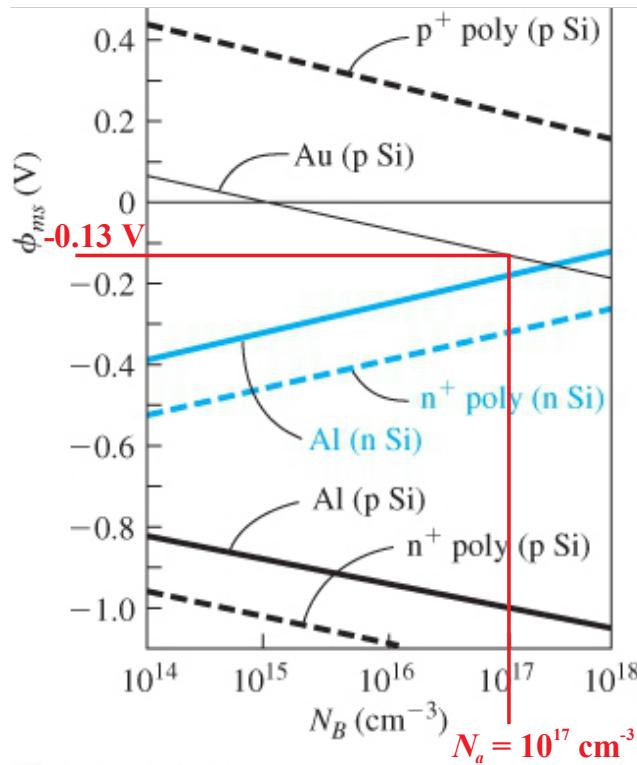
Oxide capacitance per unit area is (10.1)  $C' = \epsilon/d \Rightarrow C_{ox} = \epsilon_{ox}/t_{ox}$

$$C_{ox} = 3.9(8.8541878 \times 10^{-12} \text{ F/m})/21 \times 10^{-9} \text{ m}$$

$$\Rightarrow \underline{\underline{C_{ox} = 1.64435 \times 10^{-3} \text{ F/m}^2 = 1.64435 \times 10^{-7} \text{ F/cm}^2}}$$

Equivalent trapped charge density is

$$Q'_{ss} = 1.6021766 \times 10^{-19} \text{ C} (2 \times 10^{11} \text{ cm}^{-2}) \Rightarrow \underline{\underline{Q'_{ss} = 3.204353 \times 10^{-8} \text{ C/cm}^2}}$$



**Figure 10.16** | Metal–semiconductor work function difference versus doping

From *Semiconductor Physics and Devices: Basic Principles* (4th Edition), Donald A. Neamen, McGraw Hill, 2012, ISBN 978-0-07-352958-5.

From Figure 10.16, the metal-semiconductor work function for gold to p-type silicon semiconductor substrate is  $\Rightarrow \underline{\underline{\phi_{ms} = -0.13 \text{ V}}}$ .

Per (10.25), the flat-band voltage is-

$$V_{FB} = \phi_{ms} - \frac{Q_{ss}}{C_{ox}} = -0.13 - \frac{3.20435 \cdot 10^{-8}}{1.64435 \cdot 10^{-7}} = -0.13 - 0.19487 \Rightarrow \underline{V_{FB} = -0.32487 \text{ V}}$$

Per (10.4), the potential difference between  $E_{Fi}$  and  $E_F$  in the substrate is

$$\phi_{fp} = V_t \ln \left( \frac{N_a}{n_i} \right) = 0.025852 \ln \left( \frac{10^{17}}{1.5 \cdot 10^{10}} \right) \Rightarrow \underline{\phi_{fp} = 0.406203 \text{ V.}}$$

Per (10.6), the maximum depletion layer width (use MKS units) is

$$x_{dT} = \left( \frac{4\epsilon_s \phi_{fp}}{eN_a} \right)^{1/2} = \sqrt{\frac{4(11.7)8.85419 \cdot 10^{-12}(0.406203)}{(1.602176634 \cdot 10^{-19})10^{23}}} \Rightarrow \underline{x_{dT} = 1.024976 \times 10^{-7} \text{ m.}}$$

Per (10.27), the maximum depletion layer charge density (use MKS units) is

$$\begin{aligned} |Q_{SD}'(\max)| &= eN_a x_{dT} = (1.602176634 \cdot 10^{-19})10^{23}(1.024976 \cdot 10^{-7}) \\ &\Rightarrow \underline{|Q_{SD}'(\max)| = 1.64435 \times 10^{-3} \text{ C/m}^2 = 1.64435 \times 10^{-7} \text{ C/cm}^2.} \end{aligned}$$

Per (10.31c), the threshold voltage (use MKS units) is

$$\begin{aligned} V_{TN} &= \frac{|Q_{SD}'(\max)|}{C_{ox}} + V_{FB} + 2\phi_{fp} = \frac{1.64435 \cdot 10^{-3}}{1.64435 \cdot 10^{-3}} + (-0.32487) + 2(0.406203) \\ &\Rightarrow \underline{V_{TN} = 1.48622 \text{ V.}} \end{aligned}$$